

# ENTYVIOCONNECT MEANS EXPERTS ON YOUR SIDE

With *EntyvioConnect*, you don't have to go it alone.



Healthcare provider and patient portrayals.

Living with moderate to severe ulcerative colitis or Crohn's disease can be difficult enough. Managing your treatment shouldn't be. Once you and your doctor have made the decision to try ENTYVIO, the caring team of experts at *EntyvioConnect* is here to guide you with resources designed to make your journey as stress-free as possible, all at no cost to you.



Support overview

SEE PAGE 2



Nurse Educator information

SEE PAGE 3



Want help with insurance?

SEE PAGE 4



Learn about ongoing support

SEE PAGE 5



Co-pay information

SEE PAGE 6



Start today at [ENTYVIO.com/connect](https://www.entyvio.com/connect) or call 1-844-ENTYVIO (1-844-368-9846)

## Uses of ENTYVIO<sup>®</sup> (vedolizumab):

ENTYVIO is a prescription medicine used in adults for the treatment of:

- moderately to severely active ulcerative colitis
- moderately to severely active Crohn's disease

Please see Important Safety Information on [page 8](#).

## Safety Considerations

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.



# SUPPORT OVERVIEW

**Connect with us** when you need support

EntyvioCONNECT



Every patient's situation is different. That's why *EntyvioConnect* offers resources that can be tailored to provide the kind of help you need after you've been prescribed ENTYVIO.



## One-on-One Nurse Support

You'll be paired with a Nurse Educator who can answer questions about ENTYVIO. They can work with you to make the most out of every doctor visit. They cannot, however, provide medical advice.



## Injection Training Kit

If you're prescribed the ENTYVIO Pen, ask your *EntyvioConnect* support team to send you a kit that will help you get started. It includes a training guide, practice pen, alcohol wipes, and more, all tucked inside a portable cooler you can use to take your medication on the go. Plus, you'll get a QR code for online resources.



## Financial and Insurance Help

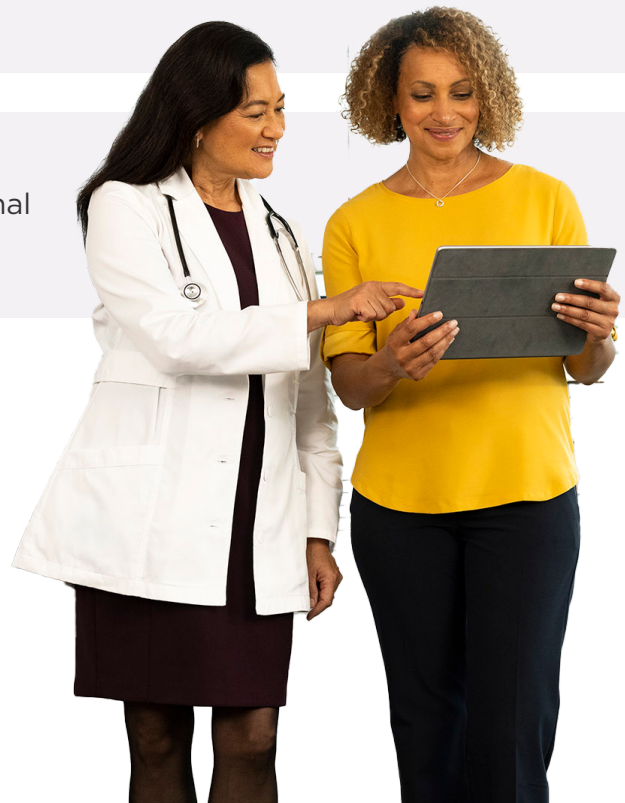
A specialist can help you navigate co-pay assistance and out-of-pocket costs. With our Co-Pay Program, you may pay as little as **\$5 per dose.\***

\*Must meet eligibility requirements



## Ongoing Support

You can sign up to receive additional information or schedule helpful medication reminders.



## Safety Considerations

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.

**Please see Important Safety Information on [page 8](#).**



# NURSE EDUCATOR INFORMATION

Personalized nurse guidance is just a **phone call away**

EntyvioCONNECT



**Our dedicated nurses support you every step of the way.**



## One-on-One Nurse Support

When you enroll in *EntyvioConnect*, you'll be paired with a Nurse Educator who can provide guidance to help you make the most out of every checkup you have with your doctor.

While nurses can't give medical advice, they can suggest resources to supplement your doctor's instructions and suggest lifestyle tips to manage your condition based on what matters most to you.



## Additionally, your Nurse Educator can:

- Check in regularly to see how you're doing on ENTYVIO and if Takeda can do more to make your treatment experiences even more comfortable, whether you're treating with intravenous (IV) infusions or self-administered injections under the skin (subcutaneous) with the ENTYVIO Pen
- Provide injection education in-home or virtually (through an online secure platform) for the ENTYVIO Pen
- Answer general questions about living with moderate to severe Crohn's disease or ulcerative colitis
- Provide resources to help you better understand ENTYVIO

## Safety Considerations

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.

**Please see Important Safety Information on [page 8](#).**



# WANT HELP WITH INSURANCE?

We're on **your side**

EntyvioCONNECT



**Insurance issues can be one of the biggest hurdles to starting and staying on your treatment. Our specialists can walk you through the process step-by-step and help you navigate co-pay assistance and out-of-pocket costs.**

**Whether you've been prescribed IV treatment or self-administered injection, we can also help you understand the prior authorization process. When you need help with insurance, you know where to look.**



## Have Medicare or Medicaid?

We can explain your benefits and may be able to help secure financial assistance.



## No Insurance?

EntyvioConnect will assist in seeking alternative sources of coverage for you, while you're on ENTYVIO.

EntyvioConnect also offers 2 unique programs to get you the treatment you were prescribed.

### BRIDGE PROGRAM

If you have a temporary loss or gap in commercial coverage or authorization, you may be eligible to receive ENTYVIO at no cost for up to 6 months. Available for IV infusions or patients treating with self-administered injections under the skin (subcutaneous).

### START PROGRAM

If you're new to ENTYVIO and have commercial insurance but your prior authorization has been denied, you may be eligible to receive ENTYVIO IV infusions at no cost for up to 1 year while the appeals process is conducted.

Available for IV infusions only.



### Safety Considerations

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.

**Please see Important Safety Information on [page 8](#).**



# LEARN ABOUT ONGOING SUPPORT

Support **today, tomorrow,**  
and **when you need it**

EntyvioCONNECT



Once you have been prescribed ENTYVIO and enrolled in *EntyvioConnect*, you'll have access to continued help along your treatment journey.



## Helpful Info and Reminders

You can sign up to receive additional information by email or schedule helpful medication reminders.



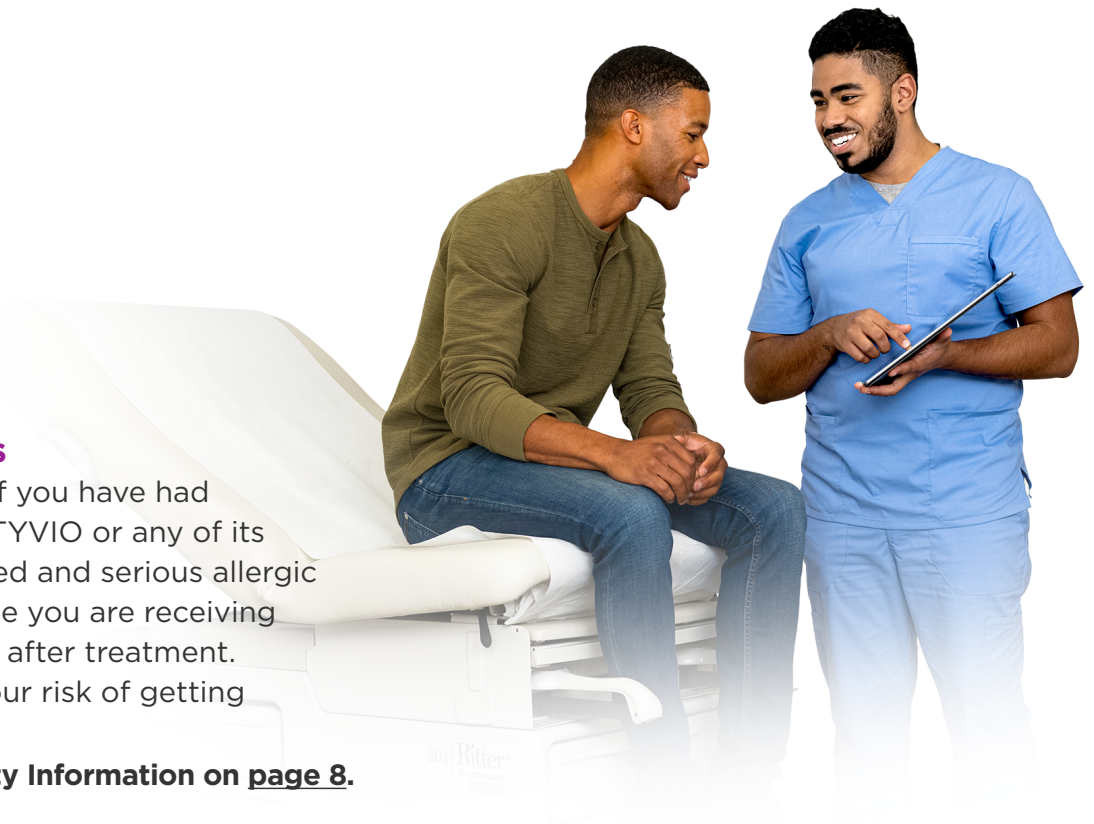
## Tips to Help You Manage Your Condition

You'll also receive useful tips for healthy recipes, advice on how to prepare for travel, and more.

## Safety Considerations

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.

**Please see Important Safety Information on [page 8](#).**







## \$5 CO-PAY INFORMATION

You may pay **as little as \$5**  
per dose of ENTYVIO\*

EntyvioCONNECT

Entyvio<sup>®</sup>  
vedolizumab



### Have Commercial Insurance?

We'll work with you to see if you're eligible for our Co-Pay Program. If you qualify, you may pay as little as \$5 per dose.\*

\*The *EntyvioConnect* Co-Pay Program ("Co-Pay Program") provides financial support for commercially insured patients who qualify for the Co-Pay Program. Participation in the Co-Pay Program and provision of financial support is subject to all Co-Pay Program terms and conditions, including but not limited to eligibility requirements, the maximum benefit per claim and the Maximum Annual Benefit. By enrolling in the Co-Pay Program, you agree that the program is intended solely for the benefit of you—not health plans and/or their partners. Further, you agree to comply with all applicable requirements of your health plan. The Co-Pay Program cannot be used if the patient is a beneficiary of, or any part of the prescription is covered by: 1) any federal, state, or government-funded healthcare program (Medicare, Medicare Advantage, Medicaid, TRICARE, etc.), including a state pharmaceutical assistance program (the Federal Employees Health Benefit (FEHB) Program is not a government-funded healthcare program for the purpose of this offer), 2) the Medicare Prescription Drug Program (Part D), or if the patient is currently in the coverage gap, or 3) insurance that is paying the entire cost of the prescription. Takeda reserves the right to change or end the Co-Pay Program at any time without notice, and other terms and conditions may apply. These are not the full terms and conditions for the Co-Pay Program. Please see full terms and conditions on [ENTYVIO.com/register](https://ENTYVIO.com/register).

### Safety Considerations

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.

**Please see Important Safety Information on [page 8](#).**





## CONNECT WITH US TO GET STARTED TODAY

Sign up for **all the resources and support** *EntyvioConnect* has to offer. All at **no cost** to you.

EntyvioCONNECT

**Entyvio**  
vedolizumab



**Online**  
Visit [ENTYVIO.com/connect](https://www.entyvio.com/connect)



**By Phone**  
Call [1-844-ENTYVIO](tel:1-844-ENTYVIO)  
(1-844-368-9846) Monday to Friday from 8 am to 8 pm ET, except holidays.



**Be ready to provide your insurance information and your doctor's name and address.**

### Safety Considerations

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.

**Please see Important Safety Information on [page 8](#).**



## Important Safety Information

- **Do not receive ENTYVIO<sup>®</sup> if you** have had an allergic reaction to ENTYVIO or any of its ingredients.
- **ENTYVIO may cause serious side effects, including:**
  - **Infusion-related and serious allergic reactions** can happen while you are receiving ENTYVIO or several hours after treatment. You may need treatment if you have an allergic reaction. Tell your healthcare provider or get immediate medical help if you get any of these symptoms during or after an infusion of ENTYVIO: rash, itching, swelling of your lips, tongue, throat or face, shortness of breath or trouble breathing, wheezing, dizziness, feeling hot, or palpitations (feel like your heart is racing).
  - **Infections.** ENTYVIO may increase your risk of getting a serious infection. Before receiving and during treatment with ENTYVIO, tell your healthcare provider if you think you have an infection or symptoms of an infection, such as fever, chills, muscle aches, cough, shortness of breath, runny nose, sore throat, red or painful skin or sores on your body, tiredness, or pain during urination.
  - **Progressive Multifocal Leukoencephalopathy (PML).** People with weakened immune systems can get progressive multifocal leukoencephalopathy (PML) (a rare, serious brain infection caused by a virus). Although unlikely while receiving ENTYVIO, a risk of PML cannot be ruled out. PML can result in death or severe disability. There is no known treatment, prevention, or cure for PML. Tell your healthcare provider right away if you have any of the following symptoms: confusion or problems thinking, loss of balance, change in the way you walk or talk, decreased strength or weakness on one side of the body, blurred vision, or loss of vision.
  - **Liver problems** can happen in people who receive ENTYVIO. Tell your healthcare provider right away if you have any of the following symptoms: tiredness, loss of appetite, pain on the right side of your abdomen, dark urine, or yellowing of the skin and eyes (jaundice).
- **The most common side effects of ENTYVIO include:** common cold, headache, joint pain, nausea, fever, infections of the nose and throat, tiredness, cough, bronchitis, flu, back pain, rash, itching, sinus infection, throat pain, pain in extremities, and with injections under the skin: pain, swelling, itching, hives, bruising, rash, or redness at the injection site. These are not all the possible side effects of ENTYVIO. Call your healthcare provider for medical advice about side effects.
- **Before receiving ENTYVIO, tell your healthcare provider about all of your medical conditions, including if you:** have or think you may have an infection or have infections that keep coming back; have liver problems; have tuberculosis (TB) or have been in close contact with someone with TB; have recently received or are scheduled to receive a vaccine; or if you are pregnant, breastfeeding, plan to become pregnant, or plan to breastfeed.
- **Tell your healthcare provider about all the medicines you take, especially if you take or have recently taken** Tysabri (natalizumab), Tyruko (natalizumab-sztn), a Tumor Necrosis Factor (TNF) blocker medicine, a medicine that weakens your immune system (immunosuppressant), or corticosteroid medicine.

**Please see accompanying [full Prescribing Information](#), including the [Medication Guide](#), for ENTYVIO and talk with your healthcare provider.**

**ENTYVIO is available for:**

- **intravenous (IV) infusion: 300 mg vedolizumab.**
- **subcutaneous (SC) injection: 108 mg vedolizumab.**

You are encouraged to report negative side effects of prescription drugs to the FDA. Visit [www.fda.gov/medwatch](http://www.fda.gov/medwatch) or call **1-800-FDA-1088**.

### What is ENTYVIO?

ENTYVIO is a prescription medicine used in adults for the treatment of:

- moderately to severely active ulcerative colitis (UC).
- moderately to severely active Crohn's disease (CD).

It is not known if ENTYVIO is safe and effective in children under 18 years of age.