

# THE WHO, WHAT, AND WHEN OF ENTYVIO TREATMENT

Guiding you through the people you'll meet and the terms you need to know

Patient and HCP Portrayals

Though no two treatment paths are the same, you'll probably have some questions along the way. This guide will offer answers and introduce you to people and terms you'll need to know throughout all stages of your treatment with ENTYVIO—**before, during, and after.**



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Both your healthcare provider and the *EntyvioConnect* team are here to answer any questions you have throughout your treatment experience. There's no wrong question! Give *EntyvioConnect* a call at 1-844-ENTYVIO (1-844-368-9846).

## What is ENTYVIO?

ENTYVIO is a prescription medicine used in adults for the treatment of:

- moderately to severely active ulcerative colitis (UC).
- moderately to severely active Crohn's disease (CD).

## Important Safety Information

- **Do not receive ENTYVIO<sup>®</sup> if you** have had an allergic reaction to ENTYVIO or any of its ingredients.

Please see Important Safety Information on [page 7](#).



Starting Treatment



Meeting your EntyvioConnect team



Maintenance Treatment with IV Infusions



Maintenance Treatment with the ENTYVIO Pen



Ongoing Support

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# Your treatment journey begins with your **healthcare provider**

## ASK THEM QUESTIONS ABOUT:



How you'll receive ENTYVIO



The beginning of your treatment



Infusion location options



### HEALTHCARE PROVIDER

As your main medical point of contact, your healthcare provider (HCP) will guide you through your treatment experience including diagnosis, prescribing ENTYVIO to you, and keeping an eye on how your treatment is working. You will likely interact with a few different types of HCPs, including your primary care physician (PCP), gastrointestinal disease experts called gastroenterologists (GI), nurse practitioners (NP), and physician assistants (PA).

### Terms your HCP might mention:

#### ADMINISTRATION

You and your healthcare provider will discuss how you should best receive ENTYVIO (how it is administered), either by intravenous (IV) infusion or self-administered injection under the skin (subcutaneous or SC) using the ENTYVIO Pen.

#### STARTER IV DOSES

All ENTYVIO patients receive initial or starter doses through IV infusion, administered through a needle placed in a vein in your arm. After completing these starter doses, you will begin your maintenance doses.

#### MAINTENANCE EVALUATION

After your initial ENTYVIO IV infusion starter doses, your healthcare provider may check in with you to see how your treatment is going. Not all patients will need this step, but if your healthcare provider requires one, they may ask you to track your symptoms to see how well your body is responding to ENTYVIO before starting you on your maintenance doses.

### Who you'll meet:

#### OFFICE STAFF/MANAGER

An office manager and other office staff are from your healthcare provider's team and will work closely with you to schedule your treatment, coordinate your infusion appointments, and manage your insurance.

- **Benefits Verification:** The process of checking your health insurance coverage to determine your benefits.
- **Prior Authorization:** Approval from your health insurance that's required before your ENTYVIO prescription can be filled.



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Please see Important Safety Information on [page 7](#).





Starting Treatment



Meeting your *EntyvioConnect* team



Maintenance Treatment with IV Infusions



Maintenance Treatment with the ENTYVIO Pen



Ongoing Support

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## After being prescribed ENTYVIO, sign up for *EntyvioConnect*

### GET SUPPORT WITH:



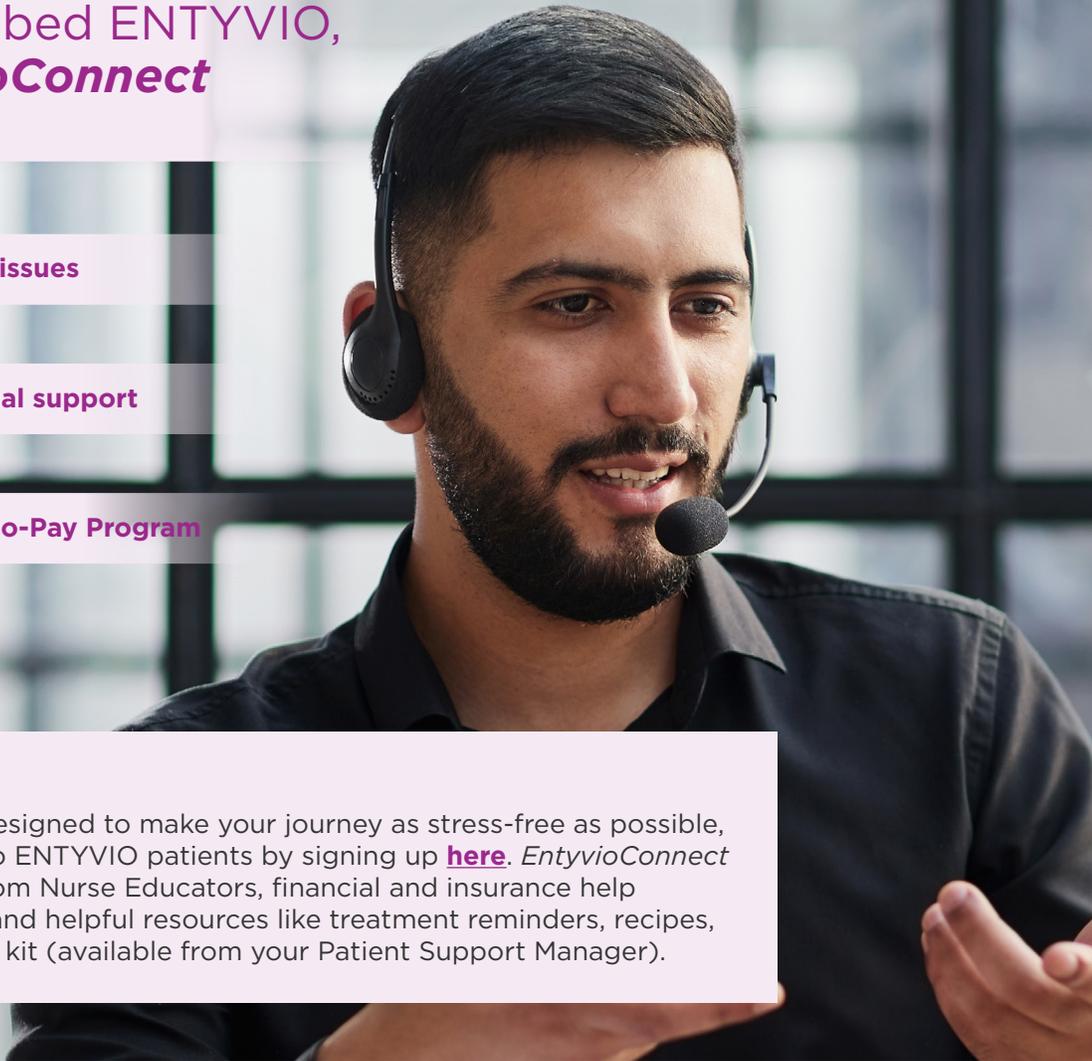
Insurance or financial issues



Coordinating additional support



The *EntyvioConnect* Co-Pay Program



### **ENTYVIOCONNECT**

A patient support program designed to make your journey as stress-free as possible, *EntyvioConnect* is available to ENTYVIO patients by signing up [here](#). *EntyvioConnect* offers one-on-one support from Nurse Educators, financial and insurance help including co-pay assistance, and helpful resources like treatment reminders, recipes, and the self-injection training kit (available from your Patient Support Manager).

### Who you'll meet:

#### **PATIENT SUPPORT MANAGER (PSM)**

After signing up for *EntyvioConnect*, PSMs can explain what insurance or financial options are available to you based on your unique circumstances. They can work directly with you or your doctor's office to answer any questions about insurance or financial hurdles.

### Your PSM might mention:

#### **ENTYVIOCONNECT CO-PAY PROGRAM**

After you sign up for *EntyvioConnect*, the ENTYVIO Co-Pay Program provides financial support for commercially insured patients who qualify. You can find more details about the Co-Pay Program, including eligibility and coverage, on our website.



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Meeting your EntyvioConnect team



Maintenance Treatment with IV Infusions



Maintenance Treatment with the ENTYVIO Pen



Ongoing Support

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After your starter doses, you and your HCP may decide to continue maintenance doses by IV

GET INFORMATION ABOUT:



What infusions are like



Your infusion schedule



Infusion locations

INTRAVENOUS (IV) INFUSION

As one of the 2 administration options for ENTYVIO, your IV treatment will take about 30 minutes and will be administered by a healthcare provider or an infusion nurse through a needle placed in a vein in your arm, either at their office, an infusion center, or your home.

Who you'll meet:

INFUSION NURSE

An infusion nurse is a specialized nurse that works in your doctor's office, in an infusion clinic, or for an agency where they can come to your house. They are highly skilled in administering ENTYVIO through an intravenous (IV) line and are there to provide support throughout the entire infusion. Your infusion nurse will monitor you during and after your infusion for any reactions to the treatment.

Your infusion nurse might mention:

MAINTENANCE DOSES

You will receive maintenance doses once you have completed your starter doses. You and your healthcare provider can choose to continue with IV infusion as your maintenance dose option, which will be administered by an infusion nurse.

INFUSION LOCATION OPTIONS

If you're receiving ENTYVIO by IV, you and your healthcare provider will discuss where that infusion should take place. You can choose to have your infusions at an outpatient facility under the supervision of a healthcare provider. You can also discuss receiving your infusion at the HCP's office, at an infusion center, or at home, in which case a healthcare provider will come to your home to administer your infusion.



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Starting Treatment



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Maintenance Treatment with IV Infusions



Maintenance Treatment with the ENTYVIO Pen



Ongoing Support

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## After your starter doses, you and your HCP may decide to continue maintenance doses with the **ENTYVIO Pen**

### GET INFORMATION ABOUT:



Your ENTYVIO Pen shipment



Delivery schedules



Sharps disposal



### THE ENTYVIO PEN

A single-dose, prefilled pen designed to deliver an accurate, premeasured dose of ENTYVIO medication under the skin. Either you or a caregiver will administer the injection. The ENTYVIO Pen can only be used for maintenance doses.

### Who you'll meet:

#### SPECIALTY PHARMACY COORDINATOR/CASE MANAGER

If you and your healthcare provider choose the ENTYVIO Pen as your maintenance dose option, a specialty pharmacy coordinator or case manager will help coordinate shipping your ENTYVIO prescription directly to your home. A coordinator may also reach out to verify your insurance information, confirm coverage, and confirm your address.

### Your specialty pharmacy coordinator/case manager might mention:

#### MAINTENANCE DOSES

You will receive maintenance doses once you have completed your starter doses. You and your healthcare provider can decide on the ENTYVIO Pen as your maintenance dose option, which will be delivered directly to you by a specialty pharmacy.

### Terms you might hear:

#### SPECIALTY DRUGS

Specialty drugs treat chronic diseases and are often manufactured using biological processes. For example, ENTYVIO is a specialty drug that is provided by a specialty pharmacy. They usually are injected or infused, involve additional care, and may require special storage.

#### SPECIALTY PHARMACY

A specialty pharmacy delivers specialty drugs directly to you or to healthcare providers. For example, if you're prescribed the ENTYVIO Pen, a specialty pharmacy will coordinate shipping your pen to you. They may also offer support and education.



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Maintenance Treatment with IV Infusions



Maintenance Treatment with the ENTYVIO Pen



Ongoing Support

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Throughout your treatment journey, **Nurse Educators** are here to support you.

**ASK THEM QUESTIONS ABOUT:**



Self-injection training



Health and lifestyle goals



General ENTYVIO information

**NURSE EDUCATORS**

A resource available after signing up for *EntyvioConnect*, Nurse Educators are available if you have additional questions about your ENTYVIO treatment. They are not able to provide medical advice like your doctor can. Instead, they are here to:

- Follow up at regular intervals during ENTYVIO treatment
- Provide general information on ENTYVIO and practical tips for living with your condition
- Help set treatment, health, and lifestyle goals that you can discuss with your doctor

**Who else you might meet:**

**FIELD NURSE EDUCATORS**

If you've been prescribed the ENTYVIO Pen and signed up for *EntyvioConnect*, you can request in-home or virtual self-injection education from a Field Nurse Educator who will meet with you personally to train you on the appropriate process of self-administration using an ENTYVIO practice pen.



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**Safety Considerations**

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Please see Important Safety Information on [page 7](#).



## Important Safety Information

- **Do not receive ENTYVIO if you** have had an allergic reaction to ENTYVIO or any of its ingredients.
- **ENTYVIO may cause serious side effects, including:**
  - **Infusion-related and serious allergic reactions** can happen while you are receiving ENTYVIO or several hours after treatment. You may need treatment if you have an allergic reaction. Tell your healthcare provider or get immediate medical help if you get any of these symptoms during or after an infusion of ENTYVIO: rash, itching, swelling of your lips, tongue, throat or face, shortness of breath or trouble breathing, wheezing, dizziness, feeling hot, or palpitations (feel like your heart is racing).
  - **Infections.** ENTYVIO may increase your risk of getting a serious infection. Before receiving and during treatment with ENTYVIO, tell your healthcare provider if you think you have an infection or symptoms of an infection, such as fever, chills, muscle aches, cough, shortness of breath, runny nose, sore throat, red or painful skin or sores on your body, tiredness, or pain during urination.
  - **Progressive Multifocal Leukoencephalopathy (PML).** People with weakened immune systems can get progressive multifocal leukoencephalopathy (PML) (a rare, serious brain infection caused by a virus). Although unlikely while receiving ENTYVIO, a risk of PML cannot be ruled out. PML can result in death or severe disability. There is no known treatment, prevention, or cure for PML. Tell your healthcare provider right away if you have any of the following symptoms: confusion or problems thinking, loss of balance, change in the way you walk or talk, decreased strength or weakness on one side of the body, blurred vision, or loss of vision.
  - **Liver problems** can happen in people who receive ENTYVIO. Tell your healthcare provider right away if you have any of the following symptoms: tiredness, loss of appetite, pain on the right side of your abdomen, dark urine, or yellowing of the skin and eyes (jaundice).
- **The most common side effects of ENTYVIO include:** common cold, headache, joint pain, nausea, fever, infections of the nose and throat, tiredness, cough, bronchitis, flu, back pain, rash, itching, sinus infection, throat pain, pain in extremities, and with injections under the skin: pain, swelling, itching, hives, bruising, rash, or redness at the injection site. These are not all the possible side effects of ENTYVIO. Call your healthcare provider for medical advice about side effects.
- **Before receiving ENTYVIO, tell your healthcare provider about all of your medical conditions, including if you:** have or think you may have an infection or have infections that keep coming back; have liver problems; have tuberculosis (TB) or have been in close contact with someone with TB; have recently received or are scheduled to receive a vaccine; or if you are pregnant, breastfeeding, plan to become pregnant, or plan to breastfeed.
- **Tell your healthcare provider about all the medicines you take, especially if you take or have recently taken** Tysabri (natalizumab), Tyruko (natalizumab-sztn), a Tumor Necrosis Factor (TNF) blocker medicine, a medicine that weakens your immune system (immunosuppressant), or corticosteroid medicine.

**Please see accompanying full [Prescribing Information](#), including the [Medication Guide](#), for ENTYVIO and talk with your healthcare provider.**

**ENTYVIO is available for:**

- **intravenous (IV) infusion: 300 mg vedolizumab.**
- **subcutaneous (SC) injection: 108 mg vedolizumab.**

You are encouraged to report negative side effects of prescription drugs to the FDA. Visit [www.fda.gov/medwatch](http://www.fda.gov/medwatch) or call **1-800-FDA-1088**.

## What is ENTYVIO?

ENTYVIO is a prescription medicine used in adults for the treatment of:

- moderately to severely active ulcerative colitis (UC).
- moderately to severely active Crohn's disease (CD).

It is not known if ENTYVIO is safe and effective in children under 18 years of age.

